

Example of using the FC block interface

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In this example, we create a simple Function Block (FB) using SCL, which includes both input and output parameters. Defining parameters is an essential part of creating reusable logic blocks.

An example would be level control of several otherwise identical tanks, where the control algorithm involves more than a Start/Stop Circuit pattern or a PID block, such as lead/lag logic to run ...

In this example, FB 22 controls three separate devices, with DB 201 storing the operational data for the first device, DB 202 storing the operational data for the second device, and DB 203 storing the ...

In this example, I want to create a function block for a pump that will be a non-reversing starter application. It will only have one output for a run command, with no direction changes, speed ...

For example, use FCs to perform standard and reusable operations (such as for mathematical calculations) or technological functions (such as for individual controls using bit logic operations).

`#siemensplc #step7 #simaticmanagerstep7tutorial` In this video i am show how to use Function call and Function Block....more

Functions (FCs) are reusable blocks of logic that do not retain memory after execution. They can take input parameters and return output values, but they do not have an internal memory.

An FC (Function) is a reusable, stateless block of logic in TIA Portal. It has no internal memory (unlike FBs) and must receive its inputs and outputs during each call.

In this tutorial, we will be looking at the different types of function block instances that can be used in PLC programming using Siemens TIA Portal.

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